

View Online at <https://aerobasegroup.com/nsn/5315-01-193-7076>

**First End Style:**

Chamfered

**Head Style:**

Dee

**Distance From Centerline To Flat:**

Between 0.642 inches and 0.652 inches

**Under Head Length:**

2.688 inches

**First Step Diameter:**

Between 0.7480 inches and 0.7485 inches

**First Step Length:**

Between 2.186 inches and 2.196 inches

**Second Step Diameter:**

Between 0.2435 inches and 0.2500 inches

**Second Step Length:**

0.492 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.076 inches and 0.086 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.172 inches

**First End Taper Length:**

Between 0.040 inches and 0.070 inches

**First End Taper Angle:**

45.0 degrees

**Pin Head Diameter:**

1.470 inches

**Surface Finish:**

63.0 microinches head bearing surface

**Special Features:**

Small end threaded 0.250-28 unjf, cl 3a; hole drilled in head 0.404 in. Min and 0.411 in. Maximum diameter by 1.756 in. Dp; protrusion on head 0.167 in. W and 0.060 in. H along flat

**Height:**

0.120 inches

**Material:**

Steel

**Material Specification:**

Ams 6411 assn standard single material response

**Surface Treatment:**

Chromium shank

**Surface Treatment Specification:**

Ps13102, cl b, fscm 76301 mfr ref single treatment response shank

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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