

View Online at <https://aerobasegroup.com/nsn/5315-01-193-7076>

First End Style:

Chamfered

Head Style:

Dee

Distance From Centerline To Flat:

Between 0.642 inches and 0.652 inches

Under Head Length:

2.688 inches

First Step Diameter:

Between 0.7480 inches and 0.7485 inches

First Step Length:

Between 2.186 inches and 2.196 inches

Second Step Diameter:

Between 0.2435 inches and 0.2500 inches

Second Step Length:

0.492 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.076 inches and 0.086 inches

Distance From Centerline Of Hole To End Of Pin:

0.172 inches

First End Taper Length:

Between 0.040 inches and 0.070 inches

First End Taper Angle:

45.0 degrees

Pin Head Diameter:

1.470 inches

Surface Finish:

63.0 microinches head bearing surface

Special Features:

Small end threaded 0.250-28 unjf, cl 3a; hole drilled in head 0.404 in. Min and 0.411 in. Maximum diameter by 1.756 in. Dp; protrusion on head 0.167 in. W and 0.060 in. H along flat

Height:

0.120 inches

Material:

Steel

Material Specification:

Ams 6411 assn standard single material response

Surface Treatment:

Chromium shank

Surface Treatment Specification:

Ps13102, cl b, fscm 76301 mfr ref single treatment response shank

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A212a0