NSN 5315-01-193-7076

Headed Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-193-7076

Ps13102, cl b, fscm 76301 mfr ref single treatment response shank

First End Style:
Chamfered
Head Style:
Dee
Distance From Centerline To Flat:
Between 0.642 inches and 0.652 inches
Under Head Length:
2.688 inches
First Step Diameter:
Between 0.7480 inches and 0.7485 inches
First Step Length:
Between 2.186 inches and 2.196 inches
Second Step Diameter:
Between 0.2435 inches and 0.2500 inches
Second Step Length:
0.492 inches
Hole Arrangement Style:
One end drilled
First Hole Diameter:
Between 0.076 inches and 0.086 inches
Distance From Centerline Of Hole To End Of Pin:
0.172 inches
First End Taper Length:
Between 0.040 inches and 0.070 inches
First End Taper Angle:
45.0 degrees
Pin Head Diameter:
1.470 inches
Surface Finish:
63.0 microinches head bearing surface
Special Features:
Small end threaded 0.250-28 unjf, cl 3a; hole ddrilled in head 0.404 in. Min and 0.411 in. Maximum diameter by 1.756 in. Dp; protrusion of
head 0.167 in. W and 0.060 in. H along flat
Height:
0.120 inches
Material:
Steel
Material Specification:
Ams 6411 assn standard single material response
Surface Treatment:
Chromium shank
Surface Treatment Specification:

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Style	Designator:
Style	Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0