

View Online at <https://aerobasegroup.com/nsn/5315-01-193-7078>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.405 inches

**Shank Length:**

0.4675 inches

**Shoulder Width Across Flats:**

0.438 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Overall Length:**

1.030 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.076 inches and 0.086 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.140 inches

**Second End Taper Length:**

Between 0.250 inches and 0.270 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**First End Location:**

Threaded end

**Second End Tip Radius:**

Between 0.060 inches and 0.090 inches

**Second Shank Length:**

Between 0.418 inches and 0.478 inches

**Material:**

Steel comp 302 or steel comp 304 or steel comp 303se

**Material Specification:**

Qq-s-763 cond b federal specification 1st material response or qq-s-763 cond b federal specification 2nd material response or mms265, fscm 76301 mfr ref 3rd material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A212a0