NSN 5315-01-194-7157

Headed Shoulder Pin - Page 1 of 2

First End Style:

Dee

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Chamfered **Head Style: Distance From Centerline To Flat:** Between 0.685 inches and 0.695 inches **Under Head Length:** 2.476 inches **First Step Diameter:** Between 0.9980 inches and 0.9985 inches First Step Length: Between 1.800 inches and 1.805 inches Second Step Diameter: Between 0.3678 inches and 0.3750 inches Second Step Length: 0.676 inches Hole Arrangement Style: One end drilled **First Hole Diameter:** Between 0.106 inches and 0.116 inches **Distance From Centerline Of Hole To End Of Pin:** 0.186 inches First End Taper Length: Between 0.046 inches and 0.076 inches First End Taper Angle: 45.0 degrees **Pin Head Diameter:** 1.375 inches Surface Finish: 16.0 microinches large shank **Special Features:** Small diameter threaded 0.375-24 unif 3a; head drilled in center to 1.340 in. Dp by 0.625 in. Dia Height: 0.150 inches Material: Steel **Material Specification:** Ams 6411 assn standard single material response Surface Treatment: Chromium

Surface Treatment Specification:

Ps13102 class b, fscm 76301 mfr ref single treatment response

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Headed Shoulder Pin - Page 2 of 2

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A212a0

