

View Online at <https://aerobasegroup.com/nsn/5315-01-194-9353>

First End Style:

Chamfered

Head Style:

Dee

Distance From Centerline To Flat:

Between 0.579 inches and 0.589 inches

Under Head Length:

2.322 inches

First Step Diameter:

Between 0.7480 inches and 0.7485 inches

First Step Length:

Between 1.820 inches and 1.830 inches

Second Step Diameter:

Between 0.2435 inches and 0.2500 inches

Second Step Length:

0.492 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.076 inches and 0.086 inches

Distance From Centerline Of Hole To End Of Pin:

0.172 inches

First End Taper Length:

Between 0.040 inches and 0.070 inches

First End Taper Angle:

45.0 degrees

Pin Head Diameter:

1.350 inches

Special Features:

Lhead has protrusion along flat 0.164 in. W and 0.060 in. H along flat; 2nd step threaded 0.250-28 unjf 3a to groove 0.191 in. Diameter and 0.108 in. W; head drilled 0.404 in. Min and 0.411 in. Maximum diameter to 1.390 in. Dp

Height:

0.120 inches

Material:

Steel comp k23080

Material Specification:

Ams 6411 assn standard single material response

Surface Treatment:

Chromium shank

Surface Treatment Specification:

Ps13102, cl b, fscm 76301 mfr ref single treatment response shank

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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