NSN 5315-01-194-9353

Headed Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-194-9353

First End Style:
Chamfered
Head Style:
Dee
Distance From Centerline To Flat:
Between 0.579 inches and 0.589 inches
Under Head Length:
2.322 inches
First Step Diameter:
Between 0.7480 inches and 0.7485 inches
First Step Length:
Between 1.820 inches and 1.830 inches
Second Step Diameter:
Between 0.2435 inches and 0.2500 inches
Second Step Length:
0.492 inches
Hole Arrangement Style:
One end drilled
First Hole Diameter:
Between 0.076 inches and 0.086 inches
Distance From Centerline Of Hole To End Of Pin:
0.172 inches
First End Taper Length:
Between 0.040 inches and 0.070 inches
First End Taper Angle:
45.0 degrees
Pin Head Diameter:
1.350 inches
Special Features:
Lhead has protrusion along flat 0.164 in. W and 0.060 in. H along flat; 2nd step threaded 0.250-28 unjf 3a to groove 0.191 in. Diameter and
0.108 in. W; head drilled 0.404 in. Min and 0.411 in. Maximum diameter to 1.390 in. Dp
Height:
0.120 inches
Material:
Steel comp k23080
Material Specification:
Ams 6411 assn standard single material response
Surface Treatment:
Chromium shank
Surface Treatment Specification:
Ps13102, cl b, fscm 76301 mfr ref single treatment response shank

Shoulder

Style Designator:

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N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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