

View Online at <https://aerobasegroup.com/nsn/5315-01-196-6787>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.910 inches

Shoulder Diameter:

Between 0.557 inches and 0.559 inches

Overall Length:

7.160 inches

First Step Diameter:

Between 0.7874 inches and 0.7899 inches

First Step Length:

0.500 inches

Second Step Diameter:

0.562 inches

Second Step Length:

3.000 inches

Third Step Diameter:

Between 0.369 inches and 0.372 inches

Third Step Length:

0.700 inches

First End Taper Length:

0.040 inches

Second End Taper Length:

0.250 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.5625 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Second End Taper Angle:

Between 25.0 degrees and 35.0 degrees

Material:

Steel comp 4330

Material Specification:

Ams 6411 assn standard single material response

Surface Treatment:

Cadmium and chromium

Surface Treatment Specification:

Ps13145, type 2, class 2 fscm 76301 mfr ref 1st treatment response and ps13102, class a fscm 76301 mfr ref 2nd treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0