

View Online at <https://aerobasegroup.com/nsn/5315-01-197-1182>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

1.254 inches

Shoulder Width Across Flats:

0.306 inches

Overall Length:

1.930 inches

First Step Length:

0.125 inches

Second Step Diameter:

Between 0.372 inches and 0.374 inches

Second Step Length:

0.084 inches

Third Step Diameter:

0.312 inches

Third Step Length:

1.284 inches

Second End Taper Length:

0.437 inches

Thready Qty Per Inch (tpi):

24

Second End Relationship With First End:

Identical

Thread Size:

0.312 inches

First End Location:

Threaded end

Second End Tip Radius:

0.062 inches

First Step Width Across Flats:

0.560 inches

Material:

Steel comp 303

Material Specification:

Astm a582 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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