

View Online at <https://aerobasegroup.com/nsn/5315-01-197-8208>

First End Style:

Slotted

Second End Style:

Square

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.220 inches

Shank Length:

0.250 inches

Shoulder Diameter:

Between 0.276 inches and 0.280 inches

Shank Diameter:

0.250 inches

Overall Length:

Between 0.620 inches and 0.660 inches

Undercut Diameter:

0.194 inches

Undercut Width:

0.140 inches

Internal Drive Style:

Slot

First End Slot Width:

Between 0.064 inches and 0.075 inches

First End Slot Depth:

Between 0.087 inches and 0.109 inches

Thready Qty Per Inch (tpi):

28

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

First End Location:

Square end

Material:

Iron alloy 660

Material Specification:

Ams 5731 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Undercut

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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