## NSN 5315-01-198-8658

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-198-8658
First End Style:
Pointed
Second End Style:
Square
Thread Class:
2b
Thread Direction:
Right-hand
Thread Length:
Between 0.390 inches and 0.400 inches
Shank Length:
Between 0.085 inches and 0.095 inches
Shoulder Diameter:
Between 0.280 inches and 0.283 inches
Shank Diameter:
Between 0.245 inches and 0.255 inches
Overall Length:
0.590 inches
First End Taper Length:
0.125 inches
Second End Relationship With First End:
Not identical
Thread Size:
0.164 inches
Second Shank Diameter:
Between 0.245 inches and 0.255 inches
First End Location:
Pointed end
First End Taper Angle:
Between 43.0 degrees and 48.0 degrees
Second Shank Length:
0.375 inches
Special Features:
0.250 in. Lg and 0.250 in. W across flats
Material:
Steel comp 304

Surface Treatment:

Passivate

**Material Specification:** 

**Surface Treatment Specification:** 

Qq-p-35 federal specification single treatment response

Qq-s-763 federal specification single material response

## NSN 5315-01-198-8658

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Style Designator	
Shoulder	

**Thread Series Designator:** 

Unc

Shelf Life:

N/a

**Unit Of Measure:** 

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Demilitarization:

No

Fiig:

A212a0