

View Online at <https://aerobasegroup.com/nsn/5315-01-202-0286>

**First End Style:**

Chamfered

**Distance From Centerline To Flat:**

Between 0.579 inches and 0.589 inches

**Under Head Length:**

2.322 inches

**First Step Diameter:**

Between 0.7480 inches and 0.7485 inches

**First Step Length:**

Between 1.820 inches and 1.830 inches

**Second Step Diameter:**

Between 0.2435 inches and 0.2500 inches

**Second Step Length:**

0.492 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.076 inches and 0.086 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.172 inches

**First End Taper Length:**

Between 0.040 inches and 0.070 inches

**First End Taper Angle:**

45.0 degrees

**Pin Head Diameter:**

1.350 inches

**Special Features:**

2nd step threaded 0.250-28 unjf 3a to groove 0.191 in. Diameter and 0.108 in. W; head drilled 0.4o4 in. Min and 0.411 in. Maximum diameter to 1.390 in. Dp

**Height:**

0.120 inches

**Material:**

Steel comp k23080

**Material Specification:**

Ams 6411 assn standard single material response

**Surface Treatment:**

Chromium shank

**Surface Treatment Specification:**

Ps13102, cl b, fscm 76301 mfr ref single treatment response shank

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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