## NSN 5315-01-202-0286

Headed Shoulder Pin - Page 1 of 2



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First End Style: Chamfered **Distance From Centerline To Flat:** Between 0.579 inches and 0.589 inches **Under Head Length:** 2.322 inches First Step Diameter: Between 0.7480 inches and 0.7485 inches First Step Length: Between 1.820 inches and 1.830 inches **Second Step Diameter:** Between 0.2435 inches and 0.2500 inches Second Step Length: 0.492 inches **Hole Arrangement Style:** One end drilled First Hole Diameter: Between 0.076 inches and 0.086 inches Distance From Centerline Of Hole To End Of Pin: 0.172 inches First End Taper Length: Between 0.040 inches and 0.070 inches First End Taper Angle: 45.0 degrees Pin Head Diameter: 1.350 inches **Special Features:** 2nd step threaded 0.250-28 unjf 3a to groove 0.191 in. Diameter and 0.108 in. W; head drilled 0.4o4 in. Min and 0.411 in. Maximum diameter to 1.390 in. Dp Height: 0.120 inches Material: Steel comp k23080 **Material Specification:** Ams 6411 assn standard single material response **Surface Treatment:** Chromium shank **Surface Treatment Specification:** Ps13102, cl b, fscm 76301 mfr ref single treatment response shank **Style Designator:** Shoulder

N/a

Shelf Life:

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**Unit Of Measure:** 

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Demilitarization:

No

Fiig:

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