NSN 5315-01-202-0286

Headed Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-202-0286

First End Style:	
Chamfered	
Distance From Centerline To Flat:	
Between 0.579 inches and 0.589 inches	
Under Head Length:	
2.322 inches	
First Step Diameter:	
Between 0.7480 inches and 0.7485 inches	
First Step Length:	
Between 1.820 inches and 1.830 inches	
Second Step Diameter:	
Between 0.2435 inches and 0.2500 inches	
Second Step Length:	
0.492 inches	
Hole Arrangement Style:	
One end drilled	
First Hole Diameter:	
Between 0.076 inches and 0.086 inches	
Distance From Centerline Of Hole To End Of Pin:	
0.172 inches	
First End Taper Length:	
Between 0.040 inches and 0.070 inches	
First End Taper Angle:	
45.0 degrees	
Pin Head Diameter:	
1.350 inches	
Special Features:	
2nd step threaded 0.250-28 unjf 3a to groove 0.191 in. Diameter and 0.108 in. W; head drilled 0.4o4 in. Min and 0.411 in	n. Maximum
diameter to 1.390 in. Dp	
Height:	
0.120 inches	
Material:	
Steel comp k23080	
Material Specification:	
Ams 6411 assn standard single material response	
Surface Treatment:	
Chromium shank	
Surface Treatment Specification:	
Ps13102, cl b, fscm 76301 mfr ref single treatment response shank	
Style Designator:	
Chaulder	
Shoulder	

N/a

NSN 5315-01-202-0286

Headed Shoulder Pin - Page 2 of 2

Unit Of Measure:

Demilitarization:

No

Fiig:

A212a0

