

View Online at <https://aerobasegroup.com/nsn/5315-01-204-4900>

**First End Style:**

Chamfered

**Second End Style:**

Slotted

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.265 inches

**Shank Length:**

0.625 inches

**Shoulder Diameter:**

1.000 inches

**Shank Diameter:**

Between 0.649 inches and 0.650 inches

**Overall Length:**

0.890 inches

**Second End Slot Width:**

0.062 inches

**First End Taper Length:**

0.060 inches

**Second End Slot Depth:**

0.090 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

1.000 inches

**First End Location:**

Chamfered end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

32.0 microinches unthreaded end

**Special Features:**

Chamfered end has slot 0.090 in. Dp 0.062 in. W

**Material:**

Steel comp 316

**Material Specification:**

Qq-s-763 federal specification single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 type 2 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A212a0