

View Online at <https://aerobasegroup.com/nsn/5315-01-204-7052>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Shoulder Diameter:**

0.250 inches

**Shank Diameter:**

Between 0.152 inches and 0.154 inches

**Overall Length:**

1.976 inches

**Undercut Diameter:**

Between 0.116 inches and 0.118 inches

**Undercut Width:**

Between 0.029 inches and 0.032 inches

**First Step Length:**

Between 0.291 inches and 0.306 inches

**Second Step Length:**

0.583 inches

**Third Step Length:**

1.058 inches

**Second End Taper Length:**

Between 0.291 inches and 0.306 inches

**Second End Relationship With First End:**

Not identical

**First End Location:**

Square end

**Second End Tip Radius:**

0.050 inches

**Second End Taper Angle:**

30.0 degrees

**Material:**

Steel comp 304

**Surface Treatment:**

Passivate

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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