

View Online at <https://aerobasegroup.com/nsn/5315-01-206-7582>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.405 inches

Shank Length:

0.405 inches

Shoulder Width Across Flats:

0.438 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Overall Length:

2.155 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.076 inches and 0.086 inches

Distance From Centerline Of Hole To End Of Pin:

0.140 inches

Second End Taper Length:

Between 0.230 inches and 0.270 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.2490 inches and 0.2495 inches

First End Location:

Square end

Second End Tip Radius:

Between 0.060 inches and 0.090 inches

Second Shank Length:

Between 0.980 inches and 1.020 inches

Material:

Steel comp 302 or steel comp 304

Material Specification:

Qq-s-763 cond b federal specification all material responses

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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