

View Online at <https://aerobasegroup.com/nsn/5315-01-212-0319>

**First End Style:**

Square

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.460 inches

**Shank Length:**

1.345 inches

**Shoulder Width Across Flats:**

0.500 inches

**Shank Diameter:**

Between 0.244 inches and 0.250 inches

**Overall Length:**

3.014 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

0.109 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.250 inches

**Second End Relationship With First End:**

Identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

Between 0.244 inches and 0.250 inches

**First End Location:**

Unthreaded end

**Second Shank Length:**

1.589 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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