

View Online at <https://aerobasegroup.com/nsn/5315-01-214-0031>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

1.650 inches

Shank Length:

1.750 inches

Shoulder Diameter:

2.000 inches

Shank Diameter:

0.750 inches

Overall Length:

3.880 inches

First End Taper Length:

0.060 inches

Second End Taper Length:

0.750 inches

Features Provided:

Casehardened

Second End Relationship With First End:

Not identical

Hardness Rating:

45.0 rockwell c and 50.0 rockwell c

Thread Size:

0.750 inches

Second Shank Diameter:

Between 0.740 inches and 0.746 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Second End Tip Radius:

0.371 inches

Second End Taper Angle:

30.0 degrees

Second Shank Length:

1.940 inches

Material:

Steel comp 4615

Material Specification:

Aisi assn standard single material response

Surface Treatment:

Zinc and chromate

Surface Treatment Specification:

Astm b633 type 2 assn standard single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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