NSN 5315-01-214-0031

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-214-0031 First End Style: Chamfered Second End Style: Chamfered **Thread Class:** 2a **Thread Direction:** Right-hand Thread Length: 1.650 inches **Shank Length:** 1.750 inches **Shoulder Diameter:** 2.000 inches **Shank Diameter:** 0.750 inches **Overall Length:** 3.880 inches First End Taper Length: 0.060 inches **Second End Taper Length:** 0.750 inches **Features Provided:** Casehardened Second End Relationship With First End: Not identical **Hardness Rating:** 45.0 rockwell c and 50.0 rockwell c **Thread Size:** 0.750 inches **Second Shank Diameter:** Between 0.740 inches and 0.746 inches First End Location: Threaded end First End Taper Angle: 45.0 degrees **Second End Tip Radius:** 0.371 inches **Second End Taper Angle:**

30.0 degrees **Second Shank Length:** 1.940 inches

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Material:
Steel comp 4615
Material Specification:
Aisi assn standard single material response
Surface Treatment:
Zinc and chromate
Surface Treatment Specification:
Astm b633 type 2 assn standard single treatment response
Style Designator:
Shoulder
Thread Series Designator:
Unf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A212a0