

View Online at <https://aerobasegroup.com/nsn/5315-01-214-0031>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

1.650 inches

**Shank Length:**

1.750 inches

**Shoulder Diameter:**

2.000 inches

**Shank Diameter:**

0.750 inches

**Overall Length:**

3.880 inches

**First End Taper Length:**

0.060 inches

**Second End Taper Length:**

0.750 inches

**Features Provided:**

Casehardened

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

45.0 rockwell c and 50.0 rockwell c

**Thread Size:**

0.750 inches

**Second Shank Diameter:**

Between 0.740 inches and 0.746 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Second End Tip Radius:**

0.371 inches

**Second End Taper Angle:**

30.0 degrees

**Second Shank Length:**

1.940 inches

**Material:**

Steel comp 4615

**Material Specification:**

Aisi assn standard single material response

**Surface Treatment:**

Zinc and chromate

**Surface Treatment Specification:**

Astm b633 type 2 assn standard single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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