

View Online at <https://aerobasegroup.com/nsn/5315-01-215-0193>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.490 inches and 0.510 inches

**Shank Length:**

Between 0.490 inches and 0.510 inches

**Shoulder Width Across Flats:**

Between 0.400 inches and 0.420 inches

**Shank Diameter:**

0.190 inches

**Overall Length:**

Between 1.130 inches and 1.170 inches

**First End Taper Length:**

0.040 inches

**Second End Taper Length:**

Between 0.110 inches and 0.150 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.190 inches

**Second Shank Diameter:**

Between 0.162 inches and 0.166 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

63.0 microinches long end

**Second End Taper Angle:**

Between 14.0 degrees and 16.0 degrees

**Second Shank Length:**

Between 0.550 inches and 0.590 inches

**Material:**

Nickel alloy

**Material Specification:**

B50tf15 cla fscm 07482 mfr ref single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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