

View Online at <https://aerobasegroup.com/nsn/5315-01-215-0193>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.490 inches and 0.510 inches

Shank Length:

Between 0.490 inches and 0.510 inches

Shoulder Width Across Flats:

Between 0.400 inches and 0.420 inches

Shank Diameter:

0.190 inches

Overall Length:

Between 1.130 inches and 1.170 inches

First End Taper Length:

0.040 inches

Second End Taper Length:

Between 0.110 inches and 0.150 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

Second Shank Diameter:

Between 0.162 inches and 0.166 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Surface Finish:

63.0 microinches long end

Second End Taper Angle:

Between 14.0 degrees and 16.0 degrees

Second Shank Length:

Between 0.550 inches and 0.590 inches

Material:

Nickel alloy

Material Specification:

B50tf15 cla fscm 07482 mfr ref single material response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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