

View Online at <https://aerobasegroup.com/nsn/5315-01-215-6787>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Shank Length:**

0.800 inches

**Shoulder Diameter:**

Between 0.3754 inches and 0.3756 inches

**Shank Diameter:**

Between 0.371 inches and 0.373 inches

**Overall Length:**

1.580 inches

**First End Taper Length:**

0.040 inches

**Second End Taper Length:**

0.400 inches

**Second End Relationship With First End:**

Not identical

**First End Location:**

Shoulder end

**First End Taper Angle:**

Between 14.0 degrees and 16.0 degrees

**Second End Tip Radius:**

0.120 inches

**Surface Finish:**

32.0 microinches outside diameter

**Second End Taper Angle:**

Between 11.0 degrees and 13.0 degrees

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35, ty1 ty2 or ty3 federal specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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