

View Online at <https://aerobasegroup.com/nsn/5315-01-215-6787>

First End Style:

Chamfered

Second End Style:

Chamfered

Shank Length:

0.800 inches

Shoulder Diameter:

Between 0.3754 inches and 0.3756 inches

Shank Diameter:

Between 0.371 inches and 0.373 inches

Overall Length:

1.580 inches

First End Taper Length:

0.040 inches

Second End Taper Length:

0.400 inches

Second End Relationship With First End:

Not identical

First End Location:

Shoulder end

First End Taper Angle:

Between 14.0 degrees and 16.0 degrees

Second End Tip Radius:

0.120 inches

Surface Finish:

32.0 microinches outside diameter

Second End Taper Angle:

Between 11.0 degrees and 13.0 degrees

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35, ty1 ty2 or ty3 federal specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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