

View Online at <https://aerobasegroup.com/nsn/5315-01-215-7502>

Head Style:

Flat fillister

Chamfer Length:

Between 0.020 inches and 0.040 inches

Diameter:

Between 0.220 inches and 0.221 inches

Under Head Length:

2.740 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.065 inches and 0.072 inches

Distance From Centerline Of Hole To End Of Pin:

0.120 inches

Hardness Rating:

30.0 rockwell c and 38.0 rockwell c

Pin Chamfer Angle:

45.0 degrees

Pin Head Diameter:

Between 0.3754 inches and 0.3758 inches

Surface Finish:

32.0 microinches outside diameter

Height:

Between 0.350 inches and 0.370 inches

Material:

Steel comp 410

Material Specification:

Ams 5613 assn standard single material response

Style Designator:

Straight

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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