

View Online at <https://aerobasegroup.com/nsn/5315-01-216-5810>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.405 inches

Shank Length:

0.500 inches

Shoulder Width Across Flats:

0.438 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Overall Length:

1.1218 inches

Second End Taper Length:

Between 0.248 inches and 0.252 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.2490 inches and 0.2495 inches

First End Location:

Threaded end

Second End Tip Radius:

Between 0.060 inches and 0.090 inches

Second End Taper Angle:

45.0 degrees

Second Shank Length:

0.593 inches

Material:

Steel comp 302 or steel comp 304 or steel comp 303se

Material Specification:

Qq-s-763 federal specification 1st material response or qq-s-763 federal specification 2nd material response or mms625, fscm 76301 mfr ref 3rd material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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