

View Online at <https://aerobasegroup.com/nsn/5315-01-216-7957>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered and counterbored

**Overall Length:**

8.840 inches

**Diameter:**

Between 1.370 inches and 1.375 inches

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

0.190 inches

**Second Hole Diameter:**

0.190 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 1.316 inches and 1.320 inches

**Center To Center Distance Between Holes:**

Between 7.566 inches and 7.570 inches

**Second End Counterbore Diameter:**

0.343 inches

**First End Taper Length:**

0.120 inches

**Second End Taper Length:**

0.120 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

32.0 rockwell c and 38.0 rockwell c

**First End Location:**

Unthreaded end

**First End Taper Angle:**

30.0 degrees

**Surface Finish:**

63.0 microinches outside diameter

**Second End Taper Angle:**

30.0 degrees

**Special Features:**

Holes grooves style

**Material:**

Steel comp 4140 or steel comp 4340 or steel comp 8640 or steel comp 8740

**Surface Treatment:**

Cadmium and chromate or zinc and chromate

**Surface Treatment Specification:**

Qq-p-416 ty2 cl3 federal specification 1st treatment response or qq-z-325 ty2 cl3 federal specification 2nd treatment response

**Style Designator:**

Circular groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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