

View Online at <https://aerobasegroup.com/nsn/5315-01-216-7957>

First End Style:

Chamfered

Second End Style:

Chamfered and counterbored

Overall Length:

8.840 inches

Diameter:

Between 1.370 inches and 1.375 inches

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

0.190 inches

Second Hole Diameter:

0.190 inches

Distance From Centerline Of Hole To End Of Pin:

Between 1.316 inches and 1.320 inches

Center To Center Distance Between Holes:

Between 7.566 inches and 7.570 inches

Second End Counterbore Diameter:

0.343 inches

First End Taper Length:

0.120 inches

Second End Taper Length:

0.120 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

32.0 rockwell c and 38.0 rockwell c

First End Location:

Unthreaded end

First End Taper Angle:

30.0 degrees

Surface Finish:

63.0 microinches outside diameter

Second End Taper Angle:

30.0 degrees

Special Features:

Holes grooves style

Material:

Steel comp 4140 or steel comp 4340 or steel comp 8640 or steel comp 8740

Surface Treatment:

Cadmium and chromate or zinc and chromate

Surface Treatment Specification:

Qq-p-416 ty2 cl3 federal specification 1st treatment response or qq-z-325 ty2 cl3 federal specification 2nd treatment response

Style Designator:

Circular groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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