NSN 5315-01-217-4140

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-217-4140

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First End Style:
Square
Second End Style:
Chamfered
Shank Length:
Between 0.380 inches and 0.400 inches
Shoulder Width Across Flats:
0.620 inches
Overall Length:
Between 1.320 inches and 1.340 inches
Hole Arrangement Style:
Both end drilled
First Hole Diameter:
Between 0.256 inches and 0.263 inches
Second Hole Diameter:
Between 0.256 inches and 0.263 inches
Distance From Centerline Of Hole To End Of Pin:
0.600 inches
Center To Center Distance Between Holes:
0.500 inches
Second End Taper Length:
Between 0.380 inches and 0.400 inches
Second End Relationship With First End:
Not identical
Hardness Rating:
39.0 rockwell c and 43.0 rockwell c
First End Location:
Shoulder end
Second End Tip Radius:
0.062 inches
Second End Taper Angle:
15.0 degrees
Material:
Steel comp 4130
Material Specification:
Mil-s-6758 cond f finish 4 military specification single material response
Surface Treatment:
Cadmium and chromate
Surface Treatment Specification:
Qq-p-416 type 2 cl 1 federal specification single treatment response
Shelf Life:
N/a

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In	18	<i>(</i>)+	МЛО	201	ure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-6758 spec.