NSN 5315-01-218-4396

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-218-4396

First End Style:
Square w/thru hole
Second End Style:
Square
Thread Class:
3
Thread Direction:
Right-hand
Thread Length:
0.375 inches
Shank Length:
1.638 inches
Shoulder Diameter:
1.750 inches
Shank Diameter:
Between 0.617 inches and 0.618 inches
Overall Length:
2.276 inches
Undercut Diameter:
0.577 inches
Undercut Width:
0.046 inches
Hole Arrangement Style:
One end drilled
First Hole Diameter:
0.110 inches
Distance From Centerline Of Hole To End Of Pin:
0.125 inches
Thready Qty Per Inch (tpi):
3
Second End Relationship With First End:
Not identical
Thread Size:
0.437 inches
Second Shank Diameter:
Between 0.429 inches and 0.437 inches
First End Location:
Unthreaded end
Second Shank Length:
0.375 inches
Material:

Steel comp 4340

NSN 5315-01-218-4396

Headless Shoulder Pin - Page 2 of 2



Material	Specification	ղ։
Material	opecinication	٠.

Mil-s-8844, cl 1 military specification single material response

Surface Treatment:

Cadmium and chromium

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification 1st treatment response and qq-c-320, cl 2 federal specification 2nd treatment response

Style Designator:

Undercut

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-8844 spec.