

View Online at <https://aerobasegroup.com/nsn/5315-01-218-7232>

**First End Style:**

Square

**Second End Style:**

Threaded and counterbored

**Thread Class:**

2b

**Thread Direction:**

Right-hand

**Thread Length:**

0.253 inches

**Shank Length:**

0.226 inches

**Shoulder Diameter:**

Between 0.215 inches and 0.217 inches

**Shank Diameter:**

Between 0.185 inches and 0.187 inches

**Overall Length:**

1.441 inches

**Undercut Diameter:**

0.190 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

0.090 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.630 inches

**Second End Counterbore Diameter:**

Between 0.1886 inches and 0.1891 inches

**Second End Counterbore Depth:**

0.187 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.164 inches

**Second Shank Diameter:**

0.250 inches

**First End Location:**

Square end

**Surface Finish:**

32.0 microinches chamfered end

**Second Shank Length:**

Between 0.948 inches and 0.950 inches

**Special Features:**

32.0 microinch finish on inside counterbore of threaded end

**Material:**

Steel comp 416

**Material Specification:**

Astm a581, cond t assn standard single material response

**Surface Treatment:**

Oxide

**Surface Treatment Specification:**

Mil-13924 military specification single treatment response

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

spec.