

View Online at <https://aerobasegroup.com/nsn/5315-01-218-7232>

First End Style:

Square

Second End Style:

Threaded and counterbored

Thread Class:

2b

Thread Direction:

Right-hand

Thread Length:

0.253 inches

Shank Length:

0.226 inches

Shoulder Diameter:

Between 0.215 inches and 0.217 inches

Shank Diameter:

Between 0.185 inches and 0.187 inches

Overall Length:

1.441 inches

Undercut Diameter:

0.190 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

0.090 inches

Distance From Centerline Of Hole To End Of Pin:

0.630 inches

Second End Counterbore Diameter:

Between 0.1886 inches and 0.1891 inches

Second End Counterbore Depth:

0.187 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.164 inches

Second Shank Diameter:

0.250 inches

First End Location:

Square end

Surface Finish:

32.0 microinches chamfered end

Second Shank Length:

Between 0.948 inches and 0.950 inches

Special Features:

32.0 microinch finish on inside counterbore of threaded end

Material:

Steel comp 416

Material Specification:

Astm a581, cond t assn standard single material response

Surface Treatment:

Oxide

Surface Treatment Specification:

Mil-13924 military specification single treatment response

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

spec.