

View Online at <https://aerobasegroup.com/nsn/5315-01-218-7234>

First End Style:

Square

Second End Style:

Chamfered and counterbored

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.345 inches

First Step Diameter:

0.375 inches

First Step Length:

0.062 inches

Second Step Diameter:

Between 0.247 inches and 0.249 inches

Second Step Length:

0.250 inches

Third Step Diameter:

0.190 inches

Third Step Length:

0.375 inches

Second End Counterbore Diameter:

0.047 inches

Second End Counterbore Depth:

0.094 inches

Second End Taper Length:

0.031 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

First End Location:

Square end

Second End Taper Angle:

45.0 degrees

Special Features:

Projection on unthreaded end 0.094 in. Long by 0.125 in. Diameter and 0.125 in. Off center with a 45.0 degree chamfer

Material:

Steel comp 303

Material Specification:

Astm a581, cond a assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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