

View Online at <https://aerobasegroup.com/nsn/5315-01-219-3121>

**Under Head Length:**

0.652 inches

**First Step Diameter:**

Between 0.1885 inches and 0.1895 inches

**First Step Length:**

0.577 inches

**Second Step Diameter:**

Between 0.1320 inches and 0.1355 inches

**Second Step Length:**

Between 0.072 inches and 0.078 inches

**First End Countersink Angle:**

90.0 degrees

**Surface Finish:**

32.0 microinches square end

**First End Countersink Diameter:**

0.102 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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