

View Online at <https://aerobasegroup.com/nsn/5315-01-220-0952>

**First End Style:**

Chamfered

**Second End Style:**

Pointed

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.400 inches

**Shank Length:**

1.250 inches

**Shoulder Width Across Flats:**

0.438 inches

**Shank Diameter:**

Between 0.2485 inches and 0.2490 inches

**Overall Length:**

2.080 inches

**First End Taper Length:**

Between 0.040 inches and 0.070 inches

**Second End Taper Length:**

0.340 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

Between 0.2485 inches and 0.2490 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

125.0 microinches

**Second End Taper Angle:**

40.0 degrees

**Second Shank Length:**

0.700 inches

**Special Features:**

Spherical radius 0.060 in. On pointed end

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5737 assn standard single material response

**Surface Treatment:**

Passivate

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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