

View Online at <https://aerobasegroup.com/nsn/5315-01-225-5415>

**First End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.310 inches and 0.330 inches

**Shank Length:**

Between 0.680 inches and 0.700 inches

**Shoulder Width Across Flats:**

Between 0.240 inches and 0.260 inches

**Shank Diameter:**

Between 0.184 inches and 0.190 inches

**Overall Length:**

Between 1.200 inches and 1.220 inches

**First End Taper Length:**

Between 0.037 inches and 0.047 inches

**Thready Qty Per Inch (tpi):**

32

**Second End Relationship With First End:**

Identical

**Thread Size:**

0.190 inches

**Second Shank Diameter:**

Between 0.184 inches and 0.190 inches

**First End Location:**

Unthreaded end

**First End Taper Angle:**

Between 40.0 degrees and 50.0 degrees

**Second Shank Length:**

Between 0.450 inches and 0.470 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams5643 assn standard single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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