

View Online at <https://aerobasegroup.com/nsn/5315-01-225-6396>

First End Style:

Chamfered

Second End Style:

Square

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

Between 0.360 inches and 0.390 inches

Shoulder Width Across Flats:

Between 0.246 inches and 0.249 inches

Overall Length:

6.593 inches

First Step Length:

0.140 inches

Second Step Diameter:

Between 0.2025 inches and 0.2028 inches

Second Step Length:

0.094 inches

Third Step Diameter:

Between 0.186 inches and 0.189 inches

Third Step Length:

5.187 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

First End Location:

Chamfered end

First End Taper Angle:

30.0 degrees

First End Tip Radius:

0.047 inches

First Step Width Across Flats:

0.438 inches

Material:

Iron alloy 660

Material Specification:

Ams 5732 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Astm a380 assn standard single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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