NSN 5315-01-228-8131

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-228-8131 First End Style: Chamfered Second End Style: Chamfered **Thread Class:** 2a **Thread Direction:** Right-hand Thread Length: 0.138 inches **Shank Length:** 0.313 inches **Shoulder Width Across Flats:** 0.250 inches **Shank Diameter:** 0.138 inches **Overall Length:** 1.190 inches **Undercut Diameter:** 0.094 inches **Undercut Width:** 0.062 inches First End Taper Length: 0.034 inches **Second End Taper Length:** 0.031 inches Second End Relationship With First End: Not identical **Thread Size:** 0.138 inches **Second Shank Diameter:** 0.187 inches **First End Location:** Pointed end First End Taper Angle: 60.0 degrees First End Tip Radius: 0.032 inches **Second End Taper Angle:** 45.0 degrees

Second Shank Length:

0.698 inches

NSN 5315-01-228-8131

Headless Shoulder Pin - Page 2 of 2



Special Features:
KN2/-TH-A1,-5810
Material:
Steel comp 303
Material Specification:
Qq-p-35, type i/ii/iii federal specification all material responses
Surface Treatment:
Passivate
Surface Treatment Specification:
Qq-s-764 federal specification all treatment responses
Style Designator:
Undercut
Thread Series Designator:
Unc
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A212a0