

View Online at <https://aerobasegroup.com/nsn/5315-01-228-8131>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.138 inches

**Shank Length:**

0.313 inches

**Shoulder Width Across Flats:**

0.250 inches

**Shank Diameter:**

0.138 inches

**Overall Length:**

1.190 inches

**Undercut Diameter:**

0.094 inches

**Undercut Width:**

0.062 inches

**First End Taper Length:**

0.034 inches

**Second End Taper Length:**

0.031 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.138 inches

**Second Shank Diameter:**

0.187 inches

**First End Location:**

Pointed end

**First End Taper Angle:**

60.0 degrees

**First End Tip Radius:**

0.032 inches

**Second End Taper Angle:**

45.0 degrees

**Second Shank Length:**

0.698 inches

**Special Features:**

KN2/-TH-A1,-5810

**Material:**

Steel comp 303

**Material Specification:**

Qq-p-35, type i/ii/iii federal specification all material responses

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-s-764 federal specification all treatment responses

**Style Designator:**

Undercut

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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