

View Online at <https://aerobasegroup.com/nsn/5315-01-230-3706>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.500 inches

**Shank Length:**

0.620 inches

**Shoulder Diameter:**

0.625 inches

**Shank Diameter:**

Between 0.246 inches and 0.249 inches

**Overall Length:**

1.400 inches

**Second End Taper Length:**

0.460 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

0.312 inches

**First End Location:**

Threaded end

**Second End Tip Radius:**

0.040 inches

**Second End Taper Angle:**

15.0 degrees

**Second Shank Length:**

0.720 inches

**Material:**

Steel comp xm-12

**Material Specification:**

Ams 5659 assn standard single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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