

View Online at <https://aerobasegroup.com/nsn/5315-01-230-3706>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.500 inches

Shank Length:

0.620 inches

Shoulder Diameter:

0.625 inches

Shank Diameter:

Between 0.246 inches and 0.249 inches

Overall Length:

1.400 inches

Second End Taper Length:

0.460 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

0.312 inches

First End Location:

Threaded end

Second End Tip Radius:

0.040 inches

Second End Taper Angle:

15.0 degrees

Second Shank Length:

0.720 inches

Material:

Steel comp xm-12

Material Specification:

Ams 5659 assn standard single material response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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