

View Online at <https://aerobasegroup.com/nsn/5315-01-232-7490>

**First End Style:**

Radius

**Second End Style:**

Square

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.240 inches

**Shoulder Diameter:**

Between 0.2233 inches and 0.2238 inches

**Overall Length:**

0.770 inches

**First Step Length:**

0.040 inches

**Second Step Diameter:**

Between 0.2495 inches and 0.2498 inches

**Second Step Length:**

0.130 inches

**Third Step Diameter:**

0.190 inches

**Third Step Length:**

0.270 inches

**First End Corner Radius:**

0.060 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.190 inches

**First End Location:**

Unthreaded end

**First Step Width Across Flats:**

0.310 inches

**Special Features:**

Thread relief

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 cond a assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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