

View Online at <https://aerobasegroup.com/nsn/5315-01-232-9913>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.770 inches

Shoulder Diameter:

Between 0.2233 inches and 0.2238 inches

Overall Length:

1.070 inches

First Step Length:

0.040 inches

Second Step Diameter:

Between 0.2495 inches and 0.2498 inches

Second Step Length:

0.130 inches

Third Step Diameter:

0.190 inches

Third Step Length:

0.800 inches

Second End Taper Length:

0.300 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

First End Location:

Threaded end

Second End Taper Angle:

30.0 degrees

First Step Width Across Flats:

0.310 inches

Special Features:

Thread relief

Material:

Steel comp 630

Material Specification:

Ams 5643 cond a assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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