

View Online at <https://aerobasegroup.com/nsn/5315-01-233-1452>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.190 inches

**Shoulder Diameter:**

Between 0.2234 inches and 0.2244 inches

**Overall Length:**

1.580 inches

**First Step Length:**

0.040 inches

**Second Step Diameter:**

Between 0.2495 inches and 0.2498 inches

**Second Step Length:**

0.260 inches

**Third Step Diameter:**

0.190 inches

**Third Step Length:**

0.180 inches

**Second End Taper Length:**

0.250 inches

**Thready Qty Per Inch (tpi):**

32

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.190 inches

**First End Location:**

Threaded end

**Second End Tip Radius:**

0.060 inches

**Second End Taper Angle:**

30.0 degrees

**First Step Width Across Flats:**

0.440 inches

**Special Features:**

Thread relief

**Material:**

Steel comp 304

**Material Specification:**

Qq-s-764 cond a federal specification single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Uns

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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