

View Online at <https://aerobasegroup.com/nsn/5315-01-234-3982>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.320 inches

Shank Length:

Between 0.342 inches and 0.408 inches

Shoulder Diameter:

0.438 inches

Shank Diameter:

Between 0.242 inches and 0.244 inches

Overall Length:

Between 0.840 inches and 0.900 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

0.250 inches

First End Location:

Threaded end

Second End Tip Radius:

Between 0.030 inches and 0.060 inches

Second End Taper Angle:

Between 39.5 degrees and 40.5 degrees

Second Shank Length:

0.370 inches

Material:

Steel comp 303

Material Specification:

Ams 5640 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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