

View Online at <https://aerobasegroup.com/nsn/5315-01-234-3982>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.320 inches

**Shank Length:**

Between 0.342 inches and 0.408 inches

**Shoulder Diameter:**

0.438 inches

**Shank Diameter:**

Between 0.242 inches and 0.244 inches

**Overall Length:**

Between 0.840 inches and 0.900 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

0.250 inches

**First End Location:**

Threaded end

**Second End Tip Radius:**

Between 0.030 inches and 0.060 inches

**Second End Taper Angle:**

Between 39.5 degrees and 40.5 degrees

**Second Shank Length:**

0.370 inches

**Material:**

Steel comp 303

**Material Specification:**

Ams 5640 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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