

NSN 5315-01-234-3982 Headless Shoulder Pin - Page 1 of 2 View Online at https://aerobasegroup.com/nsn/5315-01-234-3982 First End Style: Square **Second End Style:** Chamfered **Thread Class:** 2a **Thread Direction:** Right-hand Thread Length: 0.320 inches **Shank Length:** Between 0.342 inches and 0.408 inches **Shoulder Diameter:** 0.438 inches **Shank Diameter:** Between 0.242 inches and 0.244 inches **Overall Length:** Between 0.840 inches and 0.900 inches Second End Relationship With First End: Not identical **Thread Size:** 0.250 inches **Second Shank Diameter:** 0.250 inches **First End Location:** Threaded end **Second End Tip Radius:** Between 0.030 inches and 0.060 inches **Second End Taper Angle:**

Between 39.5 degrees and 40.5 degrees

Second Shank Length:

0.370 inches

Material:

Steel comp 303

Material Specification:

Ams 5640 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

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Thread	Series	Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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