

View Online at <https://aerobasegroup.com/nsn/5315-01-235-7646>

**First End Style:**

Chamfered

**Head Style:**

Flat

**Under Head Length:**

1.400 inches

**First Step Diameter:**

Between 1.000 inches and 1.005 inches

**First Step Length:**

0.200 inches

**Second Step Diameter:**

Between 0.850 inches and 0.860 inches

**Second Step Length:**

Between 0.586 inches and 0.596 inches

**Third Step Diameter:**

Between 0.7490 inches and 0.7496 inches

**Third Step Length:**

Between 0.604 inches and 0.614 inches

**First End Taper Length:**

0.060 inches

**First End Taper Angle:**

45.0 degrees

**Pin Head Diameter:**

2.700 inches

**Height:**

0.125 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35, ty1 federal specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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