

View Online at <https://aerobasegroup.com/nsn/5315-01-236-5197>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.329 inches

Shank Length:

0.409 inches

Shoulder Width Across Flats:

Between 0.372 inches and 0.375 inches

Shank Diameter:

Between 0.243 inches and 0.249 inches

Overall Length:

0.875 inches

First End Taper Length:

0.141 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.249 inches and 0.250 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

First End Tip Radius:

Between 0.053 inches and 0.073 inches

Second Shank Length:

0.366 inches

Material:

Steel comp 303

Material Specification:

Astm-a-582 assn standard single material response

Surface Treatment:

Passivate

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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