

View Online at <https://aerobasegroup.com/nsn/5315-01-236-5197>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.329 inches

**Shank Length:**

0.409 inches

**Shoulder Width Across Flats:**

Between 0.372 inches and 0.375 inches

**Shank Diameter:**

Between 0.243 inches and 0.249 inches

**Overall Length:**

0.875 inches

**First End Taper Length:**

0.141 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

Between 0.249 inches and 0.250 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**First End Tip Radius:**

Between 0.053 inches and 0.073 inches

**Second Shank Length:**

0.366 inches

**Material:**

Steel comp 303

**Material Specification:**

Astm-a-582 assn standard single material response

**Surface Treatment:**

Passivate

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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