

View Online at <https://aerobasegroup.com/nsn/5315-01-236-9363>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.405 inches

Shank Length:

0.517 inches

Shoulder Diameter:

0.438 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Overall Length:

0.956 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.076 inches and 0.086 inches

Distance From Centerline Of Hole To End Of Pin:

0.140 inches

Second End Taper Length:

Between 0.250 inches and 0.252 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.2490 inches and 0.2495 inches

First End Location:

Threaded end

Second End Tip Radius:

Between 0.060 inches and 0.090 inches

Second Shank Length:

0.314 inches

Material:

Steel comp 302 or steel comp 304 or steel comp 303

Material Specification:

Qq-s-763 federal specification 1st material response or qq-s-763 federal specification 2nd material response or astm a582 assn standard 3rd material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A212a0