

View Online at <https://aerobasegroup.com/nsn/5315-01-236-9363>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.405 inches

**Shank Length:**

0.517 inches

**Shoulder Diameter:**

0.438 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Overall Length:**

0.956 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.076 inches and 0.086 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.140 inches

**Second End Taper Length:**

Between 0.250 inches and 0.252 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**First End Location:**

Threaded end

**Second End Tip Radius:**

Between 0.060 inches and 0.090 inches

**Second Shank Length:**

0.314 inches

**Material:**

Steel comp 302 or steel comp 304 or steel comp 303

**Material Specification:**

Qq-s-763 federal specification 1st material response or qq-s-763 federal specification 2nd material response or astm a582 assn standard 3rd material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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