NSN 5315-01-238-3347

Headless Shoulder Pin - Page 1 of 2



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First En	d Style:
Square	

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.230 inches

Shank Length:

0.630 inches

Shoulder Width Across Flats:

0.500 inches

Shank Diameter:

Between 0.187 inches and 0.190 inches

Overall Length:

1.320 inches

Second End Taper Length:

0.250 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

Second Shank Diameter:

Between 0.245 inches and 0.250 inches

First End Location:

Threaded end

Second End Tip Radius:

0.060 inches

Surface Finish:

63.0 microinches shoulder outside diameter

Second Shank Length:

0.600 inches

Material:

Steel comp 303

Material Specification:

Astm a582 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

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Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

