NSN 5315-01-238-3348

Headless Shoulder Pin - Page 1 of 2



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Square

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.230 inches

Shank Length:

0.440 inches

Shoulder Width Across Flats:

0.500 inches

Shank Diameter:

Between 0.187 inches and 0.190 inches

Overall Length:

1.260 inches

Second End Taper Length:

0.260 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

Second Shank Diameter:

Between 0.245 inches and 0.250 inches

First End Location:

Threaded end

Second End Tip Radius:

0.060 inches

Surface Finish:

63.0 microinches shoulder outside diameter

Second Shank Length:

0.730 inches

Material:

Steel comp 303

Material Specification:

Astm a582 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

NSN 5315-01-238-3348

Headless Shoulder Pin - Page 2 of 2

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

