

View Online at <https://aerobasegroup.com/nsn/5315-01-239-5998>

**First End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.750 inches

**Shank Length:**

3.270 inches

**Shoulder Diameter:**

0.4375 inches

**Shank Diameter:**

Between 0.360 inches and 0.363 inches

**Overall Length:**

4.020 inches

**First End Taper Length:**

0.060 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

33.0 rockwell c and 38.0 rockwell c

**Thread Size:**

0.437 inches

**First End Location:**

Both ends

**First End Taper Angle:**

Between 40.0 degrees and 50.0 degrees

**Material:**

Steel comp e4340 or steel comp 4340

**Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-8844 military specification 2nd material response

**Surface Treatment:**

Cadmium or chromate

**Surface Treatment Specification:**

Qq-p-416 ty2 cl2 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-s-5000 spec.