

View Online at <https://aerobasegroup.com/nsn/5315-01-240-2752>

First End Style:

Square

Head Style:

Fillister

Under Head Length:

Between 0.830 inches and 0.850 inches

First Step Diameter:

Between 0.280 inches and 0.290 inches

First Step Length:

Between 0.025 inches and 0.035 inches

Second Step Diameter:

Between 0.1260 inches and 0.1265 inches

Second Step Length:

Between 0.530 inches and 0.540 inches

Third Step Diameter:

Between 0.045 inches and 0.050 inches

Third Step Length:

Between 0.265 inches and 0.285 inches

Hardness Rating:

31.0 rockwell c and 39.0 rockwell c

Pin Head Diameter:

Between 0.350 inches and 0.360 inches

Surface Finish:

16.0 microinches outside diameter

Height:

Between 0.060 inches and 0.080 inches

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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