

View Online at <https://aerobasegroup.com/nsn/5315-01-240-2752>

**First End Style:**

Square

**Head Style:**

Fillister

**Under Head Length:**

Between 0.830 inches and 0.850 inches

**First Step Diameter:**

Between 0.280 inches and 0.290 inches

**First Step Length:**

Between 0.025 inches and 0.035 inches

**Second Step Diameter:**

Between 0.1260 inches and 0.1265 inches

**Second Step Length:**

Between 0.530 inches and 0.540 inches

**Third Step Diameter:**

Between 0.045 inches and 0.050 inches

**Third Step Length:**

Between 0.265 inches and 0.285 inches

**Hardness Rating:**

31.0 rockwell c and 39.0 rockwell c

**Pin Head Diameter:**

Between 0.350 inches and 0.360 inches

**Surface Finish:**

16.0 microinches outside diameter

**Height:**

Between 0.060 inches and 0.080 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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